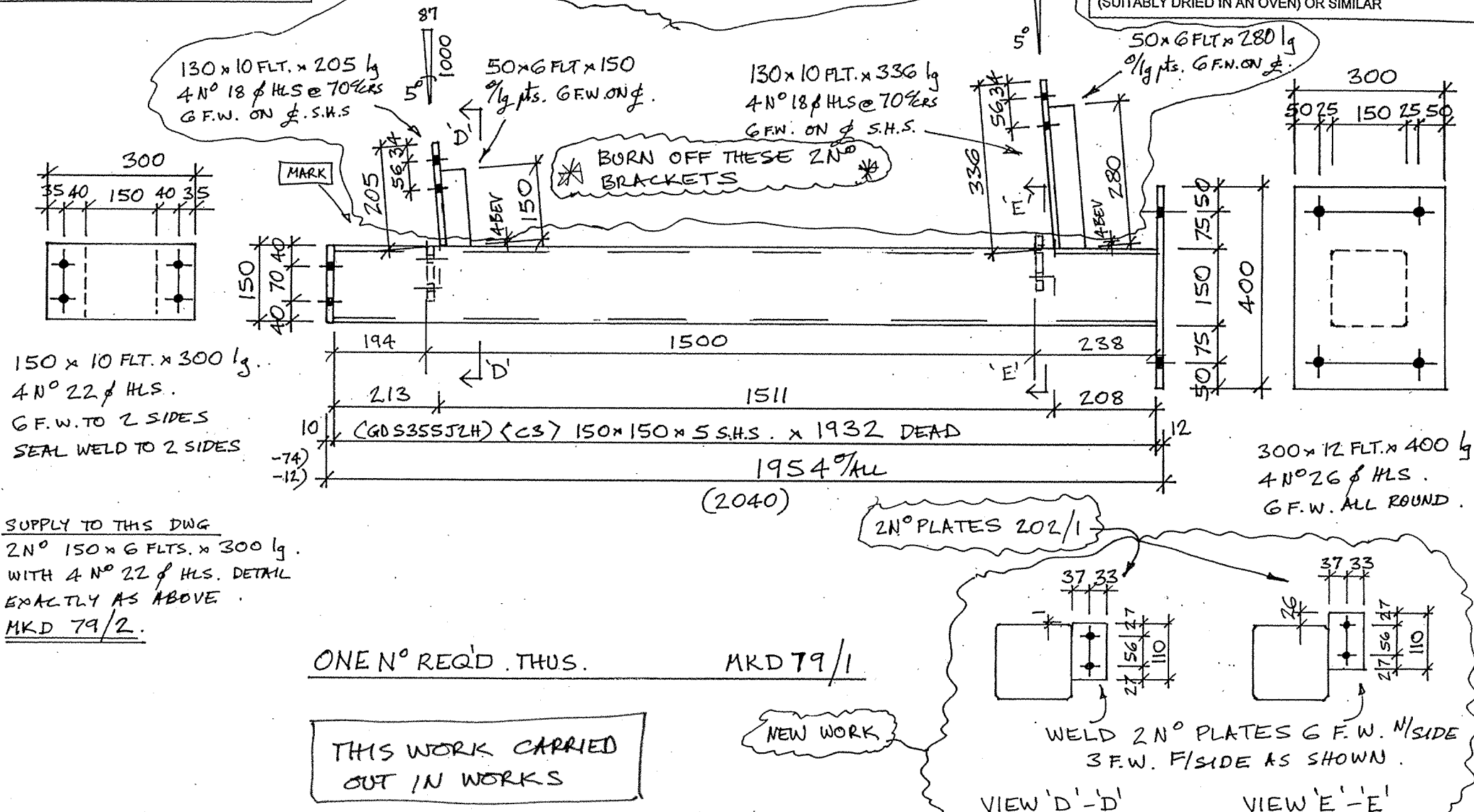


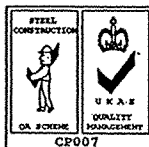
ALL SHS, RHS & CHS SECTIONS ARE GRADE  
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE  
MUST BE DONE USING LOW HYDROGEN WELDING RODS  
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



LEONARD COOPER LIMITED

STRUCTURAL ENGINEERS



REGISTERED OFFICE  
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167872 LONDON  
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REVISION A.

REVISION B.

REVISION C.

REVISION D

REVISION E.

ZONE 7

FABRICATION TOLERANCES  
TO BS5950 PART 2 (U.N.O.)  
(SHOWN ON L.C. PROCEDURE  
MFS-23)

SHOP BOLTS

FINISH

NO OFF

TYPE

DIAL

L.T.

F.N.

F.W.

4.6

8.8

ALL WELDS 6mm CONT. FILLET WELDS

ALL STEEL TO BS EN 10025 GRADE S275JR

PAINT SHOT BLAST TO SA 2.5. 1 COAT

C400 V3 TO 80 MIC D.F.T.

IDENTIFICATION MARKS MUST BE PLACED ON

1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR

2) COLUMN WHERE INDICATED THUS: MARK

SHOP NOTES: (U.N.O.)

ALL WELDS 6mm CONT. FILLET WELDS

ALL STEEL TO BS EN 10025 GRADE S275JR

PAINT SHOT BLAST TO SA 2.5. 1 COAT

C400 V3 TO 80 MIC D.F.T.

IDENTIFICATION MARKS MUST BE PLACED ON

1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR

2) COLUMN WHERE INDICATED THUS: MARK

CONTRACT. QUARMBY CONSTRUCTION

WAKEFIELD WATERFRONT, BLDG 20

TITLE ROOF SUPPORT.

RELEASED FOR FABRICATION/ERECTION

SCALE:

DRAWN BY: HHP

CHK'D BY: JSM

DRG No: 07/18/SW16

SIGNED: DATE: